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304/L Round Bar Under 1 Inch

MATERIAL SPECIFICATIONS

PREPARED BY: H. POPE

REVISION DATE: 03/15/13

MATERIAL	STAINLESS ROUND BAR 304/304L 1/8" TO 15/16"	C SMOOTH TURNED 12-14' R/L DUAL CERTIFIED	RMS 50
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SPECIFICATIONS	<p>ALL SPECIFICATIONS WITH LATEST YEAR REVISIONS AISI 304,304L UNS# S30400/S30403, DIN# WNR 1.4301/1.4307</p> <p>ASTM A182, ASTM A193 B8 CL1, ASTM A262 PRACTICE E, ASTM A276, ASTM A314, ASTM A320 B8 CL1, ASTM A479, ASTM A484, ASME SA182, ASME SA193 B8 CL1, ASME SA320 B8 CL1, ASME SA479 AMS 5639, AMS 5647, SAE-AMS-S-7720A, QQ-S-763F COND A, MIL-S-862 B, NACE MR 0175, NACE MR 0103, EN 10088-3, EN 10204-3.1, EN 10272</p>
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<u>CHEMICAL ANALYSIS</u>	<u>MECHANICAL PROPERTIES</u>
Carbon (C) .03	Tensile Strength up to 1/2" 90/125 KSI
Chromium (Cr) 18.00/20.00	(U.T.S.) over 1/2" 75 KSI
Cobalt (Co) aim .10 max	Yield Strength under 1/2" 45 KSI
Copper (Cu) 1.00 aim .75 max	(Yield) over 1/2" 30 KSI
Manganes (Mn) 2.00 aim 1.50-1.75	Elongation under 1/2" 30%
Molybdenum (Mo) 1.00 aim .75 max	(Ei. or Elong.) over 1/2" 40%
Nickel (Ni) 8.00/10.50	Reduction of Area under 1/2" 40%
Nitrogen (N) .10	(R.A. or Red.) over 1/2" 50%
Phosphorous (P) .045	Hardness 140/241 Max BHN
Silicon (Si) 1.00	(RB,RC,or BHN) aim 170-223
Sulfur (S) .03 aim .02-.03	

All singular chemistry values are
MAXIMUM unless otherwise noted

All mechanical properties are
MINIMUM unless otherwise noted

OTHER TEST(S) AND/OR REQUIREMENTS

INTERGRANULAR CORROSION TEST (FREE FROM CONTINUOUS CARBIDE)
AS PER ASTM A262-02 PRACTICE E
MACRO ETCH TEST & MICRO STRUCTURE TO BE SATISFACTORY
MERCURY FREE CONTAMINATION STATEMENT
FREE FROM RADIOACTIVE CONTAMINATION
NO WELDING OR WELD REPAIR STATEMENT
REPORT GRAIN SIZE PER ASTM E112-96
SOLUTION ANNEALED CONDITION A PER ASTM A479 AT 1040C/1900F MINIMUM AND WATER QUENCHED
HEAT TREATMENT TEMPERATURE AND TIME (HOURS SOAKED) MUST BE REPORTED
FINISHED CONDITION RMS 50 MAX , MELT AND HOT WORKING PRACTICES MUST BE REPORTED
GRADE AND HEAT NUMBER MUST BE METAL STAMPED AT BOTH ENDS ON SIZES 1" DIA. AND LARGER
COLOUR CODE RED
BUNDLE WEIGHT - 2200 LBS MAXIMUM

IMPORTANT:

ORIGINAL CERTIFICATES OF CHEMICAL & PHYSICAL ANALYSIS REQUIRED TWO (2) WEEKS BEFORE
SHIPMENT ARRIVES
ALL TEST REPORTS MUST STATE COUNTRY OF ORIGIN
TEST REPORTS MUST HAVE THE SIGNATURE NAME AND TITLE PRINTED
ALL TEST REPORTS MUST BE SIGNED BY AUTHORIZED PERSON